



3. MAX DRAFT: 2° .

2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.

1. CRITICAL DIMENSIONS ARE MARKED WITH "***".

NOTES:

RANGE	TOL
0<DIM<=2 [0.078]	± 0.15 [.006]
2 [0.078]<DIM<=25 [0.98]	± 0.25 [.010]
25 [0.98]<DIM<=50 [1.969]	± 0.4 [.016]
50 [1.969]<DIM	± 0.6 [.024]

UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: $\pm 0.0^{\circ}$	MATERIAL: ISODAMP C-1002	AEARO TECHNOLOGIES LLC * a 3M company		
	QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	TITLE CORNICE CORNER BUMPER		
ALLOWABLE FLASH: .12 MM [.005]	GATE: $\pm .25$ MM [.010]	SIZE B	DRAWING NO. CB-101	PAGE NO. 1 OF 1
0.12 GRAM REF		NOTES: ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION		