

1

GROMMET MATERIAL	SEE PAGE
VERSADAMP	1
ISODAMP	1
ISOLOSS	2

2

REF 23 [0.906]

1.6[0.063]

1.5[0.059]

*3 [0.118]

1.3[0.051]

*4.4 [0.173]

Ø 5.6[0.22]

Ø 6.25[0.246]

Ø 10.25 [0.404]

CAVITY #

3

REVISIONS				
DRAWN	REV	DESCRIPTION	DATE	APPROVED
BCC	00	ORIGINAL	12/4/03	JS
TC	01	UPDATED FORMAT AND CONSOLIDATED MATERIALS	6-24-10	JS
KP/TC	02	UPDATED FORMAT, NOTES, TOLERANCES, ADDED WEIGHT, CAVITY LOCATION, MISSING DIMS AND -X TO NAMING CONVENTION.	9-8-11	MS

5. FOR ISOLOSS MATERIAL, USE THE TOLERANCE TABLE ON PAGE 2.

4. FOR VERSADAMP AND ISODAMP MATERIAL, USE THE TOLERANCE TABLE ON PAGE 1.

3. MAX DRAFT: 2° .

2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.

1. CRITICAL DIMENSIONS ARE MARKED WITH "*".

NOTES:

4

DIM RANGE		VERSADAMP & ISODAMP TOL	UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: $\pm$ 0.0 °	MATERIAL: SEE TABLE ON LEFT	E-A-R SPECIALTY COMPOSITES		
0<DIM<=2 [.078]		$\pm$ 0.15 [.006]		QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	TITLE FAN MOUNT		
2 [.078]<DIM<=25 [.98]		$\pm$ 0.25 [.010]	ALLOWABLE FLASH: .12 MM [.005]	NOTES: ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION	SIZE B	DRAWING NO. F-344-X	PAGE NO. 1 OF 2
25 [.98]<DIM<=50 [1.969]		$\pm$ 0.4 [.016]	GATE: $\pm$.15MM [.006]				
50 [1.969]<DIM		$\pm$ 0.6 [.024]	CALC WEIGHT: 0.51 GRAM REF				

D

C

B

A

A

B

C

D

1		2		3		4	
						REVISIONS	
D							D
C							C
B							B
A							A