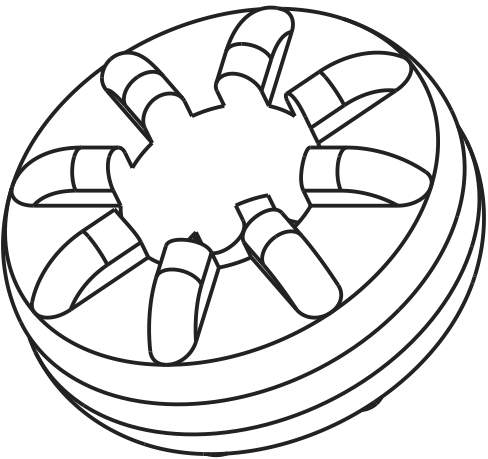
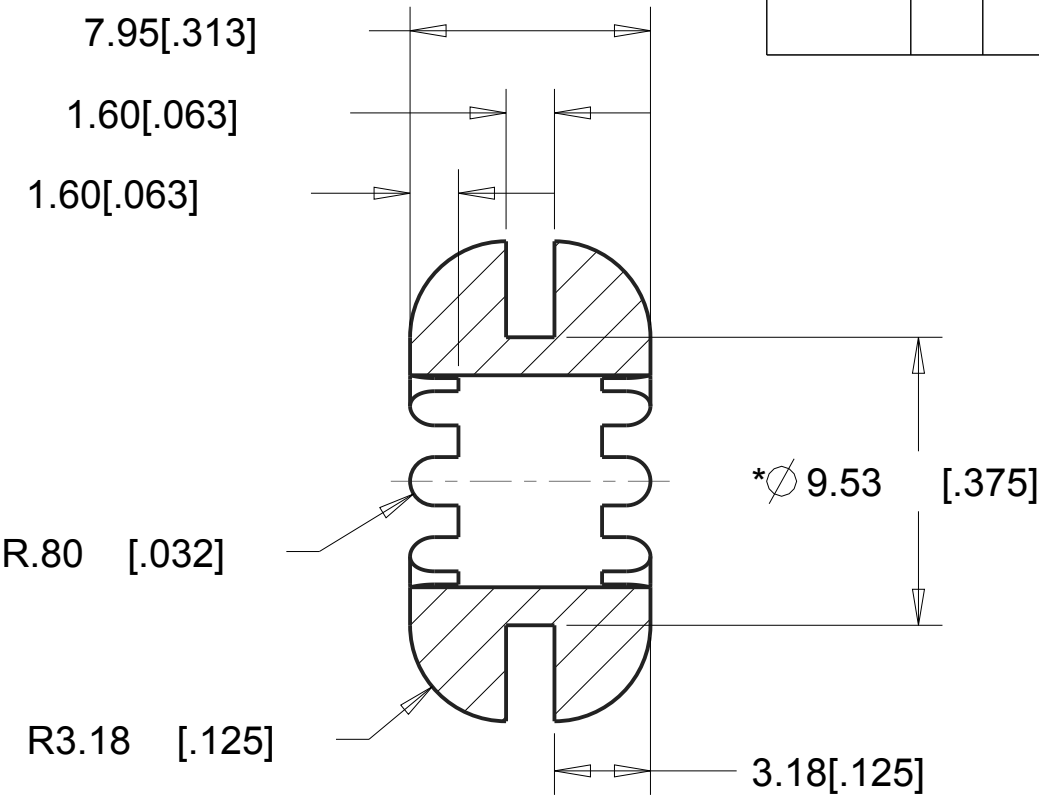
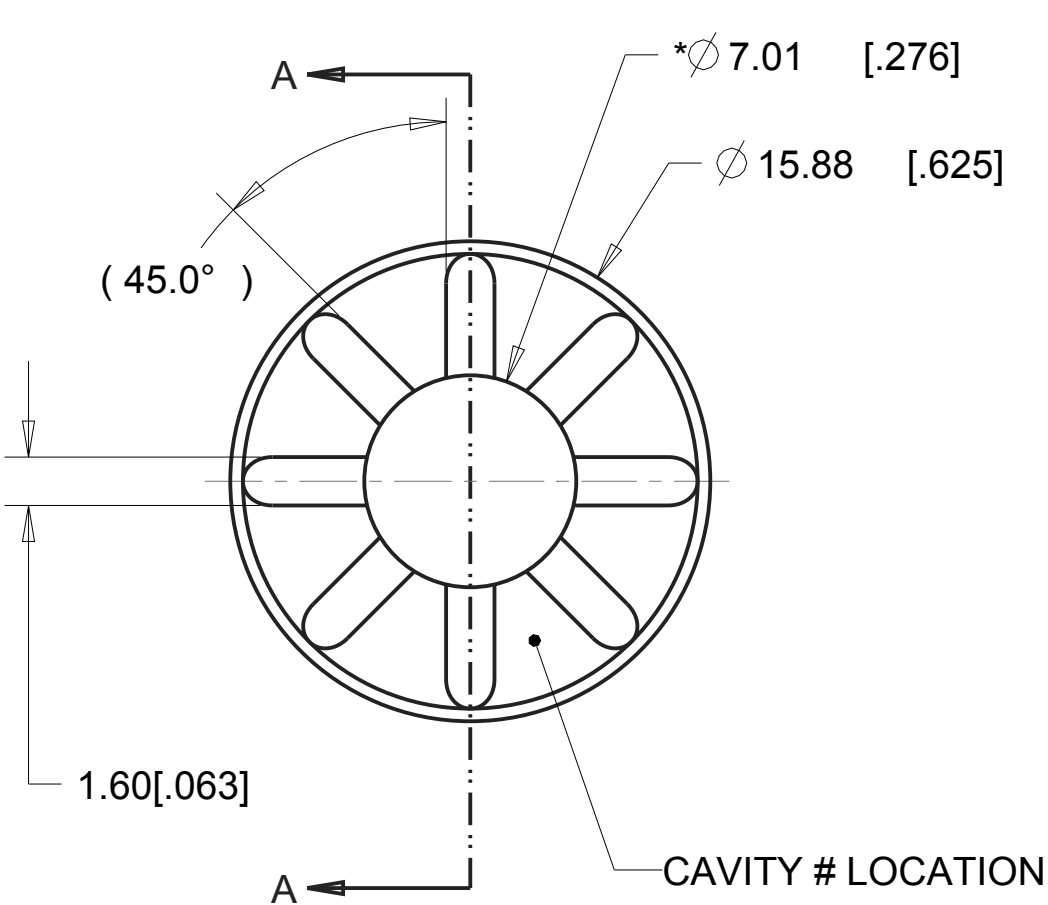




REVISIONS				
DRAWN	REV	DESCRIPTION	DATE	APPROVED
TC	01	CONSOLIDATED ALL PREVIOUS MATERIALS TO ONE SPEC. HISTORIC PRINTS REVISED TO REV A. THIS PRINT FOLLOWS THE FORMAT WITH REV B.	4-27-10	JS
KP/TC	02	UPDATED FORMAT, ADDED WEIGHT	5-24-11	MS



GROMMET MATERIAL	SEE PAGE
ISODAMP	1
VERSADAMP	1
ISOLOSS	2

G-403-C8012	C-8012
G-403-C8002	C-8002
G-403-C8001	C-8001
G-403-V2325	V-2325
G-403-3	C-1100
G-403-2	C-1105
G-403-1	C-1002
PART NUMBER	MATERIAL

RANGE	TOL
0<DIM<=2 [.078]	± 0.15 [.006]
2 [.078]<DIM<=25 [.98]	± 0.25 [.010]
25 [.98]<DIM<=50 [1.969]	± 0.4 [.016]
50 [1.969]<DIM	± 0.6 [.024]

5. FOR ISOLOSS MATERIAL, USE THE TOLERANCE TABLE ON PAGE 2
4. FOR VERSADAMP AND ISODAMP MATERIAL, USE THE TOLERANCE TABLE ON PAGE 1
3. MAX DRAFT ALLOWED: 2°.
2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED
1. CRITICAL DIMENSIONS ARE MARKED WITH "**".

NOTES:

UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: ±1.0°	MATERIAL: SEE TABLE ON LEFT	AEARO TECHNOLOGIES LLC * a 3M company		
	QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	TITLE GROMMET - NON INTERNALLY RIBBED		
	GATE: ±.15MM [.006] CALC WT. 0.83 GRAM REF	SIZE B	DRAWING NO. G-403-X	PAGE NO. 1 OF 2

1		2		3		4										
D	E·A·R™						REVISIONS									
C																
B																
A	G-403-SL60300		SL-60300		UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: ±1.0°		MATERIAL: SEE TABLE ON LEFT		AEARO TECHNOLOGIES LLC * a 3M company							
	G-403-SL50300		SL-50300				QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS		TITLE GROMMET - NON INTERNALLY RIBBED							
	G-403-SL35300		SL-35300		ALLOWABLE FLASH:		NOTES: ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION		SIZE B		DRAWING NO. G-403-X		PAGE NO. 2 OF 2			
	G-403-SL20300		SL-20300		GATE:											
	PART NUMBER		MATERIAL		3.150<DIM		± 0.5%		0.71 GRAM REF							
	0<DIM<=0.394		± 0.006		0.394<DIM<=0.787		± 0.008		0.787<DIM<=1.969		± 0.010		1.969<DIM=<3.150		± 0.014	
	RANGE		TOL													
	0.71 GRAM REF															
	1		2		3		4									