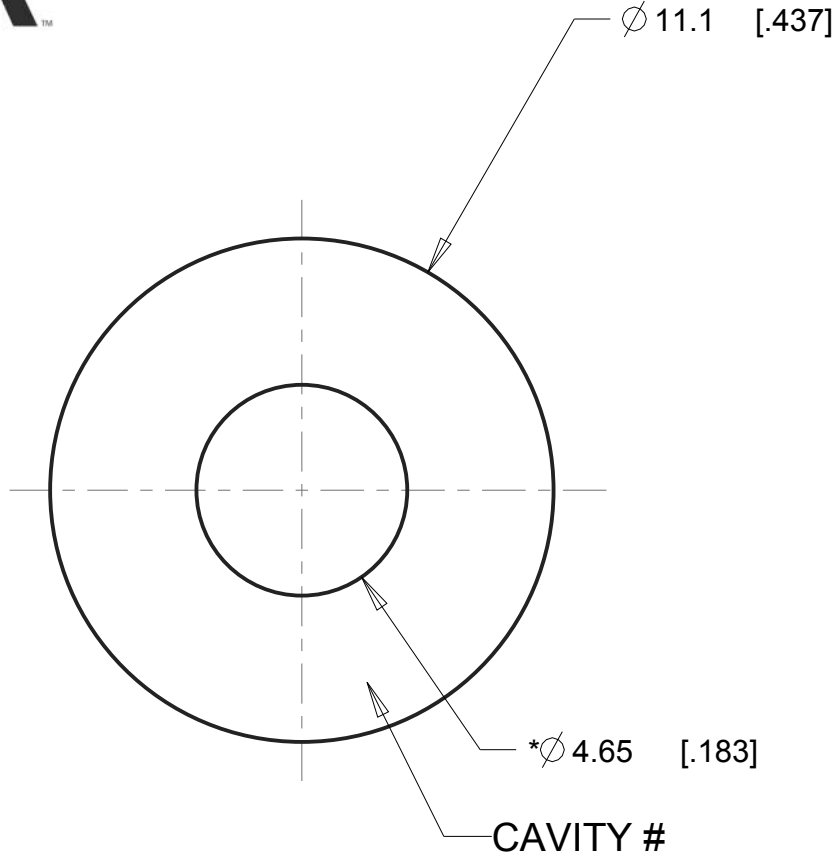
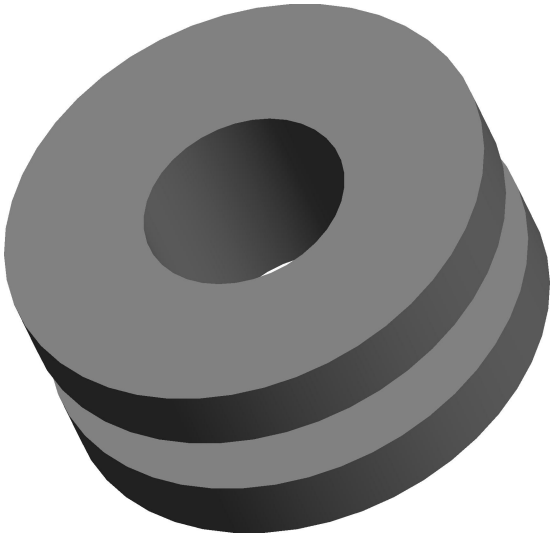
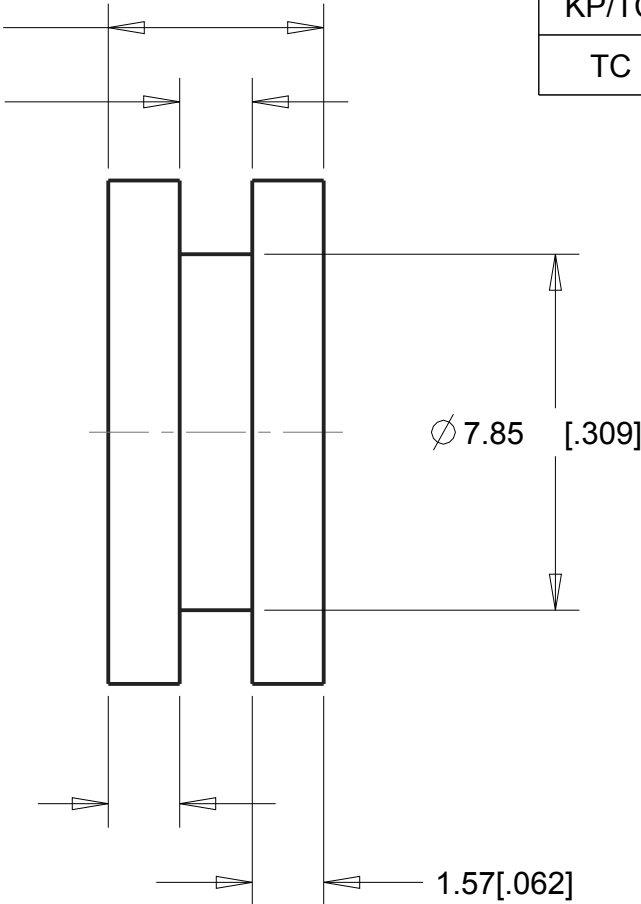




REF 4.75 [0.187]
1.6[0.063]



G-504-1	C-1002
G-504-2	C-1105
G-504-3	C-1100
G-504-8	C-8002
G-504-C8012	C-8012
G-504-C8001	C-8001
G-504-V2325	V-2325
G-504-V2350	V-2350
G-504-V2375	V-2375
G-504-V2525	V-2525
G-504-V2550	V-2550
G-504-V2575	V-2575
G-504-V2590	V-2590
G-504-V2725	V-2725
G-504-V2750	V-2750
G-504-V2775	V-2775
PART NUMBER	MATERIAL

RANGE	TOL
0<DIM<=2 [0.078]	± 0.15 [0.006]
2 [0.078]<DIM<=25 [0.98]	± 0.25 [0.010]
25 [0.98]<DIM<=50 [1.969]	± 0.4 [0.016]
50 [1.969]<DIM	± 0.6 [0.024]

3. MAX DRAFT: 2°.

2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.

1. CRITICAL DIMENSIONS ARE MARKED WITH "**".

NOTES:

UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: ±1.0°	MATERIAL: SEE TABLE ON LEFT	AEARO TECHNOLOGIES LLC * a 3M company		
	QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	TITLE GROMMET - SYMMETRIC, NON-RIBBED		
	GATE: ±.25MM [0.010]	SIZE B	DRAWING NO. G-504-X	PAGE NO. 1 OF 1
0.39 GRAM REF		ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION		