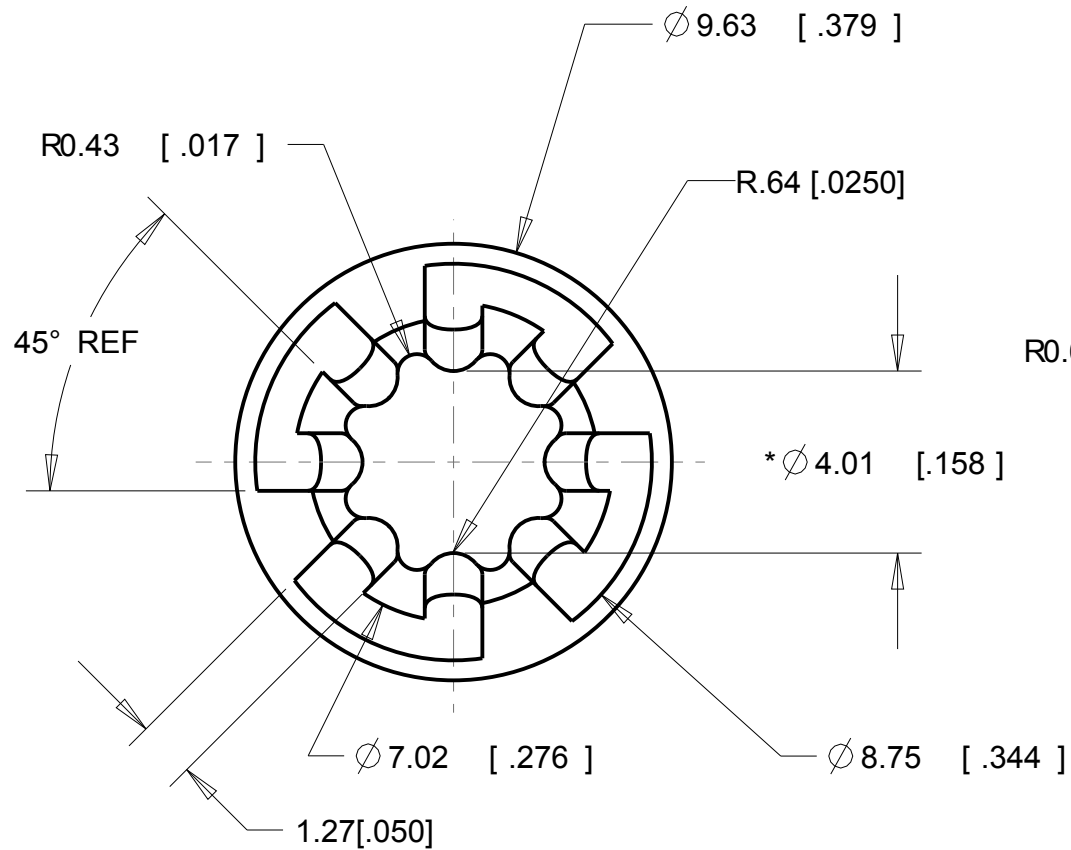




REVISIONS

DRAWN	REV	DESCRIPTION	DATE	APPROVED
BCC	00	ORIGINAL	6-3-03	
BCC	01	PRODUCTION	7-22-04	JS
KP/TC	02	UPDATED FORMAT, NOTES, TOLERANCES, ADDED WEIGHT AND CAVITY LOCATION.	9-8-11	MS



6.48[.255]

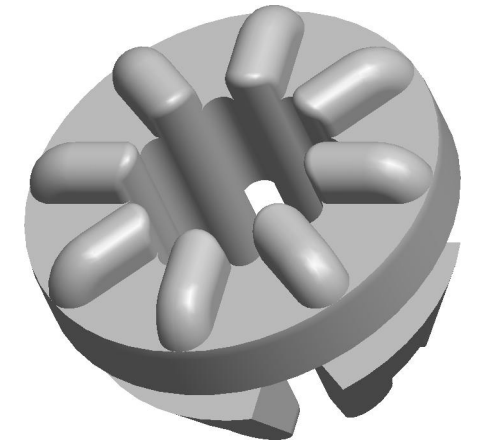
R0.62 [.025]

1.45[.057]

Ø 6.35[.250]

R12.7 [0.500]

1.02[.040]



3. MAX DRAFT: 2°

2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED

1. CRITICAL DIMENSIONS ARE MARKED WITH "*".

NOTES:

UNLESS OTHERWISE SPECIFIED
UNITS ARE: MM [IN]
TOLERANCE FOR ANGLES: $\pm 0.0^\circ$

MATERIAL:

SEE TABLE

AEARO TECHNOLOGIES LLC * a 3M company

QUALITY CONTROL:
MUST COMPLY WITH E-A-R
SPECIALTY COMPOSITES
SUPPLIER QUALITY MANUAL
REQUIREMENTS

TITLE

GROMMET - SYMMETRIC, INTERNALLY RIBBED

ALLOWABLE FLASH:
.12MM [.005]GATE:
 $\pm .25$ MM [.010]

NOTES:

ANY FEATURE NOT DIMENSIONED
IN PRINT MUST BE VISIBLY PRESENT,
UTILIZE 3D CAD FOR CREATION

SIZE

B

DRAWING NO.

P-410-X

PAGE NO.

1 OF 1

PART NUMBER

MATERIAL

P-410-V2790

V-2790

P-410-V2775

V-2775

P-410-V2750

V-2750

P-410-V2590

V-2590

P-410-V2575

V-2575

P-410-V2550

V-2550

P-410-V2525

V-2525

P-410-V2375

V-2375

P-410-V2350

V-2350

P-410-V2325

V-2325

P-410-3

C-1100

P-410-2

C-1105

P-410-1

C-1002

P-410-C8002

C-8002

P-410-C8001

C-8001

P-410-C8012

C-8012

RANGE

TOL

0<DIM<=2 [0.078]

 ± 0.15 [.006]

2 [0.078]<DIM<=25 [0.98]

 ± 0.25 [.010]

25 [0.98]<DIM<=50 [1.969]

 ± 0.4 [.016]

50 [1.969]<DIM

 ± 0.6 [.024]